



**300GAC810-B**  
**(Ref. Drawing)**

**Order by Part Number and Description. Reference Numbers are for your convenience only.**

Ref. No.	Description	No. Req'd	MODEL GAE		
			Size -- 5H GAEH_P_	Size -- 5M GAEM_P_	Size -- 5L GAEL_P_
1	NAMEPLATE .....	1	301GAE496	301GAE496	301GAE496
2	PLUG FOR ALTERNATE OIL LEVEL CONN.....	1	64AC3	64AC3	64AC3
3	GEAR CASE .....	1	900883051001	900883051001	900883051001
4	DRAIN PLUG .....	1	64AC2	64AC2	64AC2
5	SCREW--GEAR CASE TO BEARING HOUSING .....	2	75LM113	75LM113	75LM113
6	VENT PLUG.....	1	5L306	5L306	5L306
O 7	GASKET GEAR CASE.....	1	200GAE715	200GAE715	200GAE715
O 8	TAPER PIN .....	2	62V58	62V58	62V58
9	TIMING GEAR GROUP .....	1	201GAE6008	201GAE6008	201GAE6008
+O 10	SCREW--BEARING RETAINER TO BEARING HOUSING .....	8	75A33	75A33	75A33
10	SCREW.....	4	75A33P	75A33P	75A33P
+ 12	BEARING RETAINER.....	2	900883050501	900883050501	900883050501
12		4	95A2	95A2	95A2
+ 13	SHIM SET .....	1	900881052900	900881052900	900881052900
O 14	BEARING .....	3	8500397	8500397	8500397
O 15	MAIN SEAL--PER APPLICATION BELOW				
	LIP SEAL VERSION.....	4	60DD714	60DD714	60DD714
	MECHANICAL SEAL VERSION.....	4	900871020005	900871020005	900871020005
16	SCREW--FOOT TO BEARING HOUSING .....	8	655ED050	655ED050	655ED050
17	FOOT GROUP				
	VERTICAL FOOT GROUP .....	1	GAE81922	GAE81922	GAE81922
	HORIZONTAL FOOT GROUP.....	1	GAE81923	GAE81923	GAE81923
18	HOUSING--BEARING (GEAR END)				
	LIP SEAL .....	1	900883052101	900883052101	900883052101
	MECHANICAL SEAL.....	1	900883050301	900883050301	900883050301
19	DOWEL PIN .....	4	62M48	62M48	62M48
20	LIFTING LUG .....	2	200GAA451	200GAA451	200GAA451
21	SCREW--BEARING HOUSINGS TO IMPELLER CASE .....	24	655ED040	655ED040	655ED040
22	IMPELLER CASE.....	1	900883051701	900883051801	900883051901
23	SHAFT ASSEMBLY GROUP.....	1	207GAE4028	206GAE4028	205GAE4028
	SHAFT ASSEMBLY GROUP CONSISTS OF:				
	(1) ASSEMBLY SHAFT -- LONG				
	(1) ASSEMBLY SHAFT -- SHORT				
24	HOUSING--BEARING (DRIVE END)				
	LIP SEAL .....	1	206GAE006	206GAE006	206GAE006
	MECHANICAL SEAL.....	1	207GAE006	207GAE006	207GAE006
25	DRIVE KEY .....	1	900639910305	900639910305	900639910305
26	GREASE FITTING .....	2	911659990606	911659990606	911659990606
27	GREASE FITTING CAP .....	2	40P58	40P58	40P58
+ 28	WAVY SPRING.....	2	900669170405	900669170405	900669170405
29	DRIVE COVER .....	1	900883050401	900883050401	900883050401
30	SCREW--DRIVE COVER TO BEARING HOUSING .....	8	75LM113	75LM113	75LM113
O 31	DRIVE SEAL.....	1	60DD726	60DD726	60DD726
O 35	BEARING--ROLLER.....	1	12BA155	12BA155	12BA155
40	GAUGE--OIL LEVEL.....	1	40P34	40P34	40P34
*+ 42	PLUGS REQUIRED WITH MECHANICAL SEAL (Drive End)....	4	64AC1	64AC1	64AC1
44	SCREW--SET .....	4	76F92	76F92	76F92
*+ 46	PLUGS REQUIRED WITH MECHANICAL SEAL (Gear End)....	4	64AC2	64AC2	64AC2
	SHIM--IMPELLER CASE				
	PAPER (.0015/.0020) .....	0	202GAE732	202GAE732	202GAE732
	PAPER (.003).....	0	200GAE732	200GAE732	200GAE732
	ALUMINUM (.010).....	0	201GAE732	201GAE732	201GAE732
O	OVERHAUL KIT LIP SEAL .....	0	200GAE6010	200GAE6010	200GAE6010
O	OVERHAUL KIT MECHANICAL SEAL.....	0	203GAE6010	203GAE6010	203GAE6010
76	LOCTITE 620 .....	1	25BC749	25BC749	25BC749

\* NOT SHOWN

o OVERHAUL KITS CONSIST OF BEARINGS, SEALS, GASKET, SHIMS, TAPER PINS AND BEARING RETAINER SCREWS.

+ MECHANICAL SEAL UNITS ONLY.