



300GAC810-B
 (Ref. Drawing)

Order by Part Number and Description. Reference Numbers are for your convenience only.

Ref. No.	No. Description	Size -- 4H Req'd	Size -- 4M GACH_P_	MODEL GAC	
				Size -- 4L GACM_P_	GACL_P_
	1 NAMEPLATE	1	302GAA496	302GAA496	302GAA496
	2 PLUG FOR ALTERNATE OIL LEVEL CONN.....	1	64AC3	64AC3	64AC3
	3 GEAR CASE	1	900883040701	900883040701	900883040701
	4 DRAIN PLUG	1	64AC2	64AC2	64AC2
	5 SCREW--GEAR CASE TO BEARING HOUSING	12	75LM113	75LM113	75LM113
	6 BREATHER.....	1	5L306	5L306	5L306
O	7 GASKET GEAR CASE.....	1	200GAC715	200GAC715	200GAC715
O	8 TAPER PIN	2	62V58	62V58	62V58
	9 TIMING GEAR GROUP	1	200GAC6008	200GAC6008	200GAC6008
O	10 SCREW--BEARING RETAINER TO BEARING HOUSING.....	8	75A33N	75A33N	75A33N
	12 BEARING RETAINER.....	2	900883040201	900883040201	900883040201
+	13 SHIM SET	1	900881042900	900881042900	900881042900
O	14 BEARING.....	3	12BA144	12BA144	12BA144
O	15 MAIN SEAL--PER APPLICATION BELOW				
	LIP SEAL VERSION.....	4	60DD630	60DD630	60DD630
	MECHANICAL SEAL VERSION.....	4	900871020004	900871020004	900871020004
	16 SCREW--FOOT TO BEARING HOUSING	8	655ED050	655ED050	655ED050
	17 FOOT GROUP				
	VERTICAL FOOT GROUP	1	GAC81911	GAC81911	GAC81911
	HORIZONTAL FOOT GROUP.....	1	GAC81912	GAC81912	GAC81912
	18 HOUSING--BEARING (GEAR END)				
	LIP SEAL	1	900883040501	900883040501	900883040501
	MECHANICAL SEAL.....	1	900883041601	900883041601	900883041601
	19 DOWEL PIN	4	62M48	62M48	62M48
	20 LIFTING LUG	2	200GAA451	200GAA451	200GAA451
	21 SCREW--BEARING HOUSINGS TO IMPELLER CASE	16	655ED040	655ED040	655ED040
	22 IMPELLER CASE.....	1	900883042201	900883041801	900883042001
	23 SHAFT ASSEMBLY GROUP.....	1	208GAC4028	207GAC4028	206GAC4028
	SHAFT ASSEMBLY GROUP CONSISTS OF:				
	(1) ASSEMBLY SHAFT -- LONG				
	(1) ASSEMBLY SHAFT -- SHORT				
	24 HOUSING--BEARING (DRIVE END)				
	LIP SEAL	1	300GAC006	300GAC006	300GAC006
	MECHANICAL SEAL.....	1	900883041201	900883041201	900883041201
	25 DRIVE KEY 1 900639910304.....	1	900639910304	900639910304	900639910304
	26 GREASE FITTING	2	40E9	40E9	40E9
	27 GREASE FITTING CAP.....	2	40P58	40P58	40P58
+	28 WAVY SPRING.....	2	900669170304	900669170304	900669170304
	29 DRIVE COVER	1	900883040301	900883040301	900883040301
	30 SCREW--DRIVE COVER TO BEARING HOUSING	8	75LM113	75LM113	75LM113
O	31 DRIVE SEAL.....	1	60DD716	60DD716	60DD716
O	35 BEARING--ROLLER	1	12BA154	12BA154	12BA154
	40 GAUGE--OIL LEVEL.....	1	40P34	40P34	40P34
*+	42 PLUGS REQUIRED WITH MECHANICAL SEAL (Drive End)....	4	64AC1	64AC1	64AC1
	44 SCREW--SET	2	76F92	76F92	76F92
*+	46 PLUGS REQUIRED WITH MECHANICAL SEAL (Gear End)....	2	64AC2	64AC2	64AC2
	SHIM--IMPELLER CASE				
	PAPER (.0015/.0020).....	0	202GAC732	202GAC732	202GAC732
	PAPER (.003).....	0	200GAC732	200GAC732	200GAC732
	ALUMINUM (.010).....	0	201GAC732	201GAC732	201GAC732
O	OVERHAUL KIT LIP SEAL	0	202GAC6010	202GAC6010	202GAC6010
O	OVERHAUL KIT MECHANICAL SEAL.....	0	203GAC6010	203GAC6010	203GAC6010
	76 LOCTITE 620.....	1	25BC749	25BC749	25BC749

* NOT SHOWN

O OVERHAUL KITS CONSIST OF BEARINGS, SEALS, GASKET, SHIMS, TAPER PINS AND BEARING RETAINER SCREWS.

+ MECHANICAL SEAL UNITS ONLY.