



**200GAB810-E**  
 (Ref. Drawing)

**Order by Part Number and Description. Reference Numbers are for your convenience only.**

Ref. No.	Description	No. Req'd	MODEL GAB		
			Size-- 3H GABH_P_	Size -- 3M GABM_P_	Size -- 3L GABL_P_
1	NAMEPLATE .....	1	302GAA496	302GAA496	302GAA496
2	OIL LEVEL PLUG .....	2	64AC2	64AC2	64AC2
3	GEAR CASE .....	1	900873032901	900873032901	900873032901
4	DRAIN PLUG .....	1	64AC2	64AC2	64AC2
5	SCREW--GEAR CASE TO BEARING HOUSING .....	10	75LM224	75LM224	75LM224
6	BREATHER .....	1	5L306	5L306	5L306
o 7	GASKET GEAR CASE .....	1	200GAB715	200GAB715	200GAB715
o 8	TAPER PIN .....	2	62V58	62V58	62V58
9	TIMING GEAR GROUP .....	1	201GAB6008	201GAB6008	201GAB6008
o 10	SCREW--BEARING RETAINER TO BEARING HOUSING .....	8	75A185N	75A185N	75A185N
12	BEARING RETAINER .....	2	900883031401	900883031401	900883031401
+ 13	SHIM SET .....	1	900881032200	900881032200	900881032200
o 14	BEARING .....	3	12BA143	12BA143	12BA143
o 15	MAIN SEAL--PER APPLICATION BELOW				
	LIP SEAL VERSION .....	4	900891030601	900891030601	900891030601
	MECHANICAL SEAL VERSION .....	4	900871020003	900871020003	900871020003
16	SCREW--FOOT TO BEARING HOUSING .....	8	655ED050	655ED050	655ED050
17	FOOT GROUP				
	VERTICAL FOOT GROUP .....	1	GAB81903	GAB81903	GAB81903
	HORIZONTAL FOOT GROUP .....	1	GAB81904	GAB81904	GAB81904
18	HOUSING--BEARING (GEAR END)				
	LIP SEAL .....	1	900873033301	900873033301	900873033301
	MECHANICAL SEAL .....	1	900883030101	900883030101	900883030101
19	DOWEL PIN .....	4	62M48	62M48	62M48
20	LIFTING LUG .....	2	200GAA451	200GAA451	200GAA451
21	SCREW--BEARING HOUSINGS TO IMPELLER CASE .....	16	655ED040	655ED040	655ED040
22	IMPELLER CASE .....	1	900873034301	900873033801	900873034201
23	SHAFT ASSEMBLY GROUP .....	1	GAB81905	GAB81907	GAB81906
	SHAFT ASSEMBLY GROUP CONSISTS OF:				
	(1) ASSEMBLY SHAFT - LONG				
	(1) ASSEMBLY SHAFT - SHORT				
24	HOUSING--BEARING (DRIVE END)				
	LIP SEAL .....	1	900873033501	900873033501	900873033501
	MECHANICAL SEAL .....	1	900883030301	900883030301	900883030301
25	DRIVE KEY .....	1	900639910304	900639910304	900639910304
26	GREASE FITTING .....	2	40E9	40E9	40E9
27	GREASE FITTING CAP .....	2	40P58	40P58	40P58
+ 28	WAVY SPRING .....	2	900669170203	900669170203	900669170203
29	DRIVE COVER .....	1	900873033701	900873033701	900873033701
30	SCREW--DRIVE COVER TO BEARING HOUSING .....	6	75LM224	75LM224	75LM224
o 31	DRIVE SEAL .....	1	60DD725	60DD725	60DD725
o 35	BEARING DRIVE END DRIVE SHAFT .....	1	12BA153	12BA153	12BA153
*+ 42	PLUGS REQUIRED WITH MECHANICAL SEAL (Drive End) .	4	64AC1	64AC1	64AC1
44	SCREW--SET .....	2	76F92	76F92	76F92
*+ 46	PLUGS REQUIRED WITH MECHANICAL SEAL (Gear End)..	2	64AC2	64AC2	64AC2 .
	SHIM--IMPELLER CASE				
	PAPER (.0015/.0020) .....	0	202GAB732	202GAB732	202GAB732
	PAPER (.003) .....	0	200GAB732	200GAB732	200GAB732
	ALUMINUM (.010) .....	0	201GAB732	201GAB732	201GAB732
o	OVERHAUL KIT LIP SEAL .....	0	203GAB6010	203GAB6010	203GAB6010
o	OVERHAUL KIT MECHANICAL SEAL .....	0	204GAB6010	204GAB6010	204GAB6010
76	LOCTITE 620 .....	1	25BC749	25BC749	25BC749

\* NOT SHOWN

o OVERHAUL KITS CONSIST OF BEARINGS, SEALS, GASKET, SHIMS, TAPER PINS AND BEARING RETAINER SCREWS.

+ MECHANICAL SEAL UNITS ONLY.